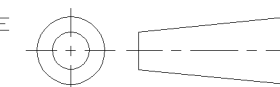


DO NOT SCALE

DIMENSIONS IN mm

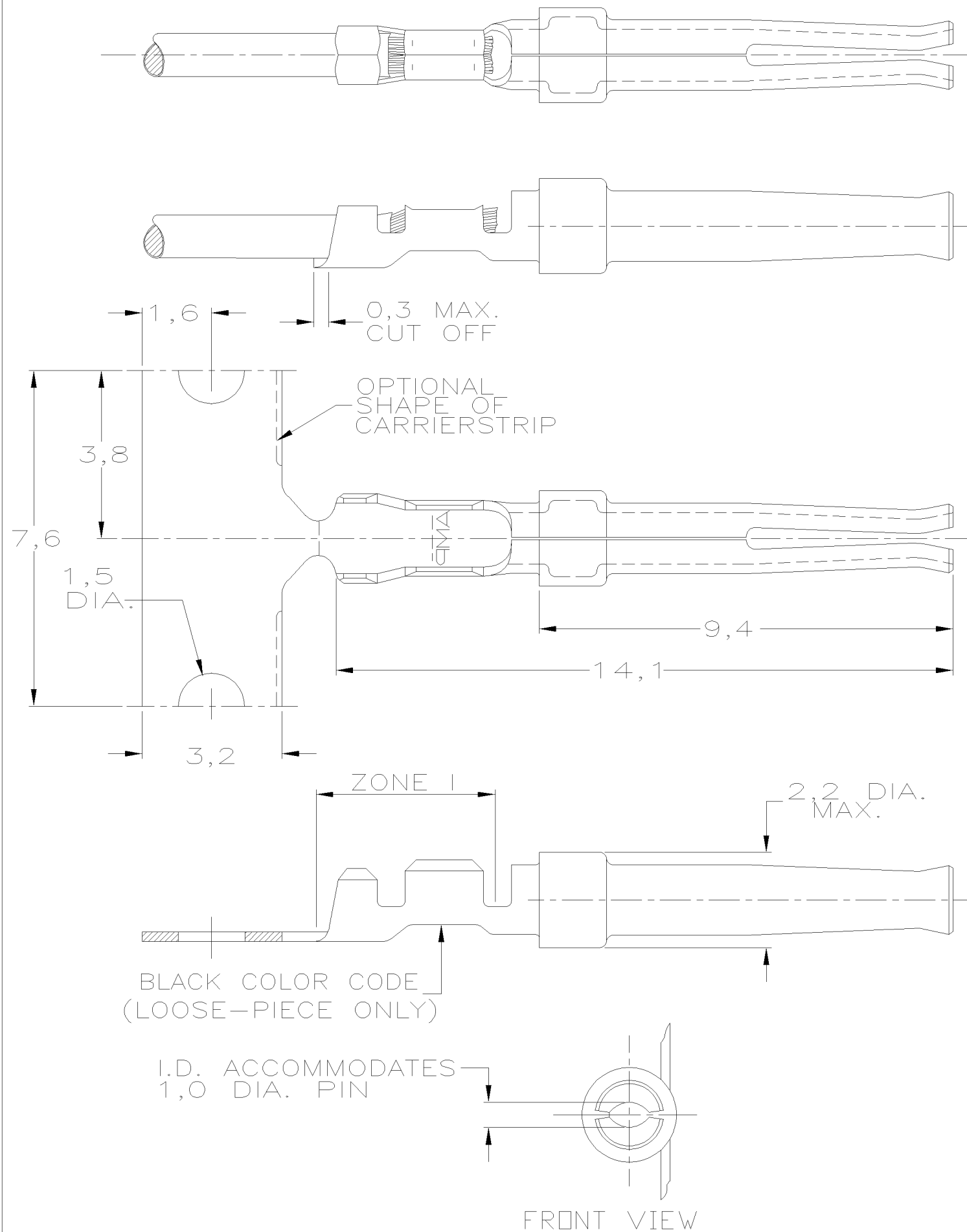
METRIC

THIRD ANGLE  
PROJECTION



NOTES:

- 1 FOR MINI-APPLICATOR CRIMPING.
- 2 FOR STANDARD-APPLICATOR CRIMPING.
- 3 FOR REEL-FEED HANDTOOL CRIMPING, 500 CONTACTS ON A SMALL REEL.
- 4. MATERIAL: PHOSPHORBRONZE.
- 5 UNDERCOATING: 1,3 μm Ni  
SELECTIVE : 0,8 μm Au  
REMAINDER : GOLDFLASH
- 6 UNDERCOATING: 1,3 μm Ni  
SELECTIVE : 0,8 μm Au  
ZONE I : BRIGHT TIN
- 7 UNDERCOATING: 0,8 μm Ni  
SELECTIVE : 0,4 μm Au  
REMAINDER : GOLDFLASH
- 8 UNDERCOATING: 0,8 μm Ni  
SELECTIVE : 0,4 μm Au  
ZONE I : BRIGHT TIN
- 9 UNDERCOATING: 1,3 μm Ni  
SELECTIVE : 1,3 μm Au  
REMAINDER : GOLDFLASH
- 10 UNDERCOATING: 1,3 μm Ni  
SELECTIVE : 2,0 μm Au  
REMAINDER : GOLDFLASH
- 11 UNDERCOATING: 0,8 μm Ni  
SELECTIVE : 0,2 μm Au  
REMAINDER : GOLDFLASH
- 12 UNDERCOATING: 0,8 μm Ni  
SELECTIVE : 0,2 μm Au  
ZONE I : BRIGHT TIN



12	1-166998-3	-	-	1-166996-3
11	1-166998-2	-	-	1-166996-2
9	166998-7	-	-	166996-7
8	166998-6	-	-	166996-6
7	166998-5	-	-	166996-5
10	-	-	-	166996-4
6	166998-3	-	-	166996-3
5	166998-2	-	-	166996-2

FINISH	LOOSE-PIECE	PARTNUMBER 3	PARTNUMBER 2	PARTNUMBER 1
--------	-------------	--------------	--------------	--------------

CUSTOMER DRAWING

AMP

AMP-HOLLAND B.V.  
's-Hertogenbosch, The Netherlands.

THIS DRAWING IS UNPUBLISHED | RELEASED FOR PUBLICATION | 19--

FOR REFERENCE ONLY  
WILL NOT BE UPDATED

© COPYRIGHT 19-- BY AMP-HOLLAND B.V.  
ALL INTERNATIONAL RIGHTS RESERVED.  
AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

DR. L.V.D.HEYDEN	DATE 10/10/1985	WIRE RANGE 32-28 AWG (0,03-0,09 mm <sup>2</sup> )	NAME SOCKET CONTACT, SIZE 20 DF.	REV.DATE D M Y 22 06 88
CHK. C.V.TILBURG	DATE 14-10-85	INSUL.RANGE 0,5-1,02 DIA.	DWG. No. 166996	REV.LTR. G
APP. L.V.SOEST	DATE 27-11-85	SIZE A3	SHEET 1 OF 1	

8      7      6      5      4      3      2      1